



# CNC services



Comprehensive service in the field of metalworking services.



**The core of our  
business is the  
metal industry**



**We focus on quality!**





We have a modern machine park, the quality of which is supported by the best brands:

The logo for HIMA, featuring the word "HIMA" in a bold, italicized, sans-serif font.The logo for MADA, consisting of a stylized circular icon with a central dot and the word "MADA" in a bold, sans-serif font.The logo for AKYAPAK, featuring a stylized icon of three parallel lines and the word "AKYAPAK" in a bold, sans-serif font.The logo for TRUMPF, consisting of the word "TRUMPF" in a bold, sans-serif font above a solid black square.The logo for ESAB, featuring the word "ESAB" in a bold, sans-serif font inside a stylized, slanted rectangular frame.The logo for LINCOLN ELECTRIC, consisting of the word "LINCOLN" in a bold, sans-serif font above the word "ELECTRIC" in a smaller, bold, sans-serif font, both within a rectangular frame.



# Our offer



Laser cutting



Sheet metal bending



CNC turning



CNC milling



Bending pipes and profiles



Surface treatment



Cutting



Welding







# Laser cutting

## LASER TRUMPF 3030

Table 1500x3000 mm:

- // black steel up to 20 mm thick
- // stainless steel up to 15 mm thick
- // aluminum up to 10 mm thick





# Sheet metal bending

## AMADA HFE 170t folding machine

- // bending up to 12 mm thick
- // bending elements up to 3 m long





# CNC turning

## HAAS ST-30 lathe

- // machining range 660x533x806 mm
- // power 22.4KW





# CNC milling

## HAAS VF2SSYT SK40 vertical machining center

- // machining range 762x508x508 mm
- // power 22.4KW
- // direct spindle drive with speed: 12,000 rpm.







# Surface treatment

## Gutter vibrator WR120 S/N 23066 AVALON

- // vibro-abrasive machining of smaller elements



## Glass-blasting cabin

- // 4x4x4 m cabin
- // stainless steel and aluminum glass blasting

## COSTA LEVIGATRICI MD5 CV 1350

- // grinding sheets and profiles
- // working area 1380 x 2620mm





# Bending pipes and profiles



**AKYAPAK APK 81 three-roller pipe, profile and rod bender**

**Mandrel bender for pipes  
STAR EVOBEND 380 CN3 PNEU**







# Cutting

## PEGAS 300 X 320 A-CNC-R band saw

- // liquid crystal, color, touch screen for controlling all movements of the machine, programming cutting cycles and saving them in memory
- // pipes up to 300 mm wall thickness
- // 180 mm thick bars
- // closed profiles up to 320x300 mm







# Welding

Welding services are performed by qualified and certified staff using MIG MAG and TIG semi-automatic welding machines from ESAB and Lincoln. We specialize in welding all types of steel and aluminum. The process is supervised by the International Welding Engineer.





# Quality

- // Quality confirmed by ISO 9001:2008 certificate, changed over time to **ISO 9001:2015**
- // Quality supported by a modern **ERP system (Plan-de-CAMPagne)**, enabling full control over production processes
- // The quality is thoroughly verified with the **FARO Fusion 3.7** measuring arm



**VIGOR**



They trusted us

**SW-MOTECH**



 **UNIA**

**STOLL**

**SCANIA**

**МЕЛН®**

**STAKO))**

  
**motan**



# Transport

We are pleased to offer you our services in the field of international road transport. We deliver the manufactured goods to our customers in a short time, thanks to our own fleet of vehicles.



// International transport in EU countries

// Traffic:

// 13.6 semi-trailers

// COIL-MULDA semi-trailers for transporting steel in rolls

// 120 m<sup>3</sup> sets

// \$300,000 OCP insurance

// GPS Payload Control



# Contact

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